

SECTION 15020

BASIC MATERIALS AND METHODS

PART 1 - GENERAL

1.1 GENERAL CONDITIONS

- A. Drawings and General Provisions of Contract, including General and Supplementary Conditions apply to work of this section.

1.2 WORK INCLUDED

- A. Piping and equipment identification.
- B. Fire and smoke stopping.
- C. Fabricated steel supports.
- D. Excavation and backfill.
- E. Painting.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this Section to the extent referenced. The publications are referenced to in the text by the basic designation only.
 - 1. American Institute of Steel Construction (AISC).
 - 2. American National Standards Institute (ANSI) Standards.
 - 3. American Society for Testing and Materials (ASTM) Publications.
 - 4. American Welding Society (AWS) Publications.
 - 5. Underwriters' Laboratories, Inc. (UL) Standards.

1.4 SUBMITTALS

- A. Comply with Section 15000, "MECHANICAL GENERAL PROVISIONS".
- B. Submit product data for the following:
 - 1. Piping and equipment identification.
 - 2. Fire and smoke stopping material.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Piping and Equipment Identification
 - 1. Seton Name Plate Corp.
 - 2. W. H. Brady Co., Signmark Division
 - 3. Communications Technology Corp.
- B. Fire and Smoke Stopping Material
 - 1. Dow Corning Corporation.
 - 2. General Electric Company.
 - 3. Nelson, A Unit of General Signal.
 - 4. Chase Technology Corp.

2.2 PIPING AND EQUIPMENT IDENTIFICATION

- A. Pipe markers shall be sub-surface printed plastic, with protective undercoating. Markers shall be permanently curled for snap-on installation and shall identify the pipe contents and direction of flow through 360 degree visibility range. Marker size and letter color and size, shall be in accord with ANSI A13.1. Background color shall be as follows:
 - 1. Fire Protection Equipment and Piping - Safety Red.
 - 2. Domestic Hot Water - Safety Yellow.
 - 3. Domestic Cold Water - Green.
 - 4. Hot Water Supply and Return - Safety Yellow.
 - 5. Chilled Water Supply and Return - Green.
 - 6. A/C Condensate Drain - Green.
 - 7. Refrigerant Liquid and Suction - Safety Yellow.
 - 8. Natural Gas - Safety Yellow.
 - 9. Marker wording shall be in accord with legend on drawings. Markers for outdoor installation shall be covered with outdoor grade acrylic plastic.
- B. Valve tags shall be 19 gauge brass, 1-1/2 inch round, with 1/4 inch high black pipe service letter abbreviation above 1/2 inch high black valve number. Pipe service letter abbreviation shall be in accord with legend on drawings. Valve tag attachment shall be 4 ply 0.018 copper wire meter seal.

- C. Valve chart frame shall be self-closing, satin-finished, extruded aluminum with glass window, 8-1/2 inch by 11 inch chart size.
- D. Equipment nameplates shall be 1/16 inch thick plastic with black satin surface and white core. Lettering shall be engraved through the surface color to expose the core color. Plate size shall be 3/4 inch by 2-1/2 inch, with 3/16 inch high lettering. Equipment identifying name and number shall be in accord with schedules on drawings. Plate manufacturer shall furnish nameplates with pre-drilled holes for permanently attaching plate to equipment with self-tapping screws or rivets.

2.3 FIRE AND SMOKE STOPPING

- A. Fire and smoke stopping material shall be a two-part silicone foam or a one-part putty, UL classified, with an HF-1 rating in accord with UL94 and a Class 1 flame spread in accord with ASTM E84. Material shall be suitable for penetration seals through fire-rated floors and walls when tested in accord with ASTM E119. Material shall not melt or soften at high temperatures, shall be suitable for direct outdoor and ultraviolet exposures, shall cure to give a tight compression fit, and shall not produce toxic fumes. Material, when heated, shall expand to fill and hold penetration closed where burn out of cable insulation, ATC tubing, etc. occurs.
- B. Where fire and smoke stopping material does not meet ASTM E84 25/50 flame spread/smoke developed rating, provide 14 gauge metal collar around pipe or duct where penetrating walls and floors in air plenums and air shafts. Provide minimum 1 inch deep neck on collar for attaching to pipe or duct. Neck for pipe collar shall be attached to collar with continuous weld. Neck and collar for duct shall be formed from angle with welded corners. Neck shall extend past sleeve minimum 1 inch all around. Provide collar for each side of wall or floor penetration. Collar may be omitted where permanent damming material meeting ASTM E84 for 25/50 flame spread/smoke developed rating is used and left in place.

2.4 PAINT

- A. Prime and finish paint is provided under DIVISION 09 - FINISHES, except as specified.
- B. All equipment shall be furnished with a factory-applied galvanized, prime paint, or finish paint finish. Touch-up damaged surfaces of equipment immediately.
- C. Paint for galvanized surfaces shall be zinc chromate.
- D. Paint wooden mounting backboards with two coats of gray enamel prior to making attachments to the board.
- E. For quality control refer to DIVISION 09 - FINISHES.

2.5 FABRICATED STEEL SUPPORTS

- A. Steel angles, channels, and plate shall be in accord with ASTM A36.
- B. Bolts, including nuts and washers, used for fabricating steel members shall be in accord with ASTM A325.
- C. Welding of steel members shall be in accord with AWS D1.1.

- D. Steel members, including fasteners, exposed to weather shall be galvanized.

PART 3 - EXECUTION

3.1 GENERAL

- A. Installation of materials and equipment shall be in accord with the manufacturer's written instructions, except as specified.

3.2 PIPING AND EQUIPMENT IDENTIFICATION

- A. Install pipe markers adjacent to each shutoff valve, at each branch connection, at equipment, on each side of wall, floor, and ceiling penetrations, where entering and leaving underground areas, and at intervals not more than 40 feet on horizontal and vertical pipe runs.
- B. In mechanical equipment rooms and equipment areas, install pipe markers adjacent to each piece of equipment, on each side of wall, floor, and ceiling penetrations, and at intervals not more than 20 feet on all pipe runs.
- C. Medical gas piping (oxygen, vacuum, medical air) shall have pipe markers at intervals not more than 20 feet and at least once in each room and every story traversed by the piping system. Pipe shall be cleaned prior to marker installation.
- D. Attach valve tag to stem of each valve. Valve numbers shall follow in sequence the Owner's existing valve numbers, where applicable.
- E. Provide pressure-sensitive vinyl marker for each valve located above lift-out tile ceilings. Apply marker to underside of ceiling grid support system adjacent to valve location. Color of marker shall match color of piping identification system.
- F. Provide triplicate valve charts. Chart information shall indicate job name, Contractor name, date of installation, valve number, valve location, valve purpose, and system in which installed. Mount framed chart in equipment room, and insert copy of chart in each operating and maintenance manual.
- G. Permanently affix nameplate to each item of equipment with self-tapping screws or rivets. Where irregular surface impede direct attachment of plates, affix plate to sheetmetal bracket and attach bracket to equipment with screws or bolts.

3.3 FIRE AND SMOKE STOPPING

- A. Fire and smoke stopping is required in the following locations:
 - 1. Where exposed and concealed horizontal pipes, tubes, and wires penetrate fire rated walls, shaft walls, and smoke barriers.
 - 2. Where exposed and concealed vertical pipes, tubes, and wires penetrate rated and non-rated floors.
 - 3. Where exposed and concealed horizontal ducts penetrate fire rated walls, shaft walls, and smoke barriers, except where fire or smoke dampers are installed in ducts.

- 4. Where exposed and concealed vertical ducts penetrate rated and non-rated floors, except where fire or smoke dampers are installed in ducts.
- B. Fill annular space between pipe and sleeve, or between duct and sleeve, with approved material. Depth of material shall be in accord with laboratory tests for 1, 2, or 3 hour rated assemblies.
- C. Damming material may be temporary non-fire approved, or permanent fire-approved. Where permanent fire-approved damming material is used depth of fire and smoke stopping material may be decreased in accord with manufacturer's recommendations. Temporary damming material shall be removed after installation of fire and smoke stopping material.
- D. Seal all gaps or voids in cured foam with material to match the fire and smoke stopping material.
- E. Trim excess cured foam from around all openings and leave smooth, flush surface.
- F. Position metal collar on pipe or duct penetrating floors or walls in air plenums and air shafts. Secure neck of collar to duct with screws, and to pipe with metal draw band.

3.4 PAINTING

- A. Remove all dirt, rust, scale, grease, pipe dope, solder flux, and welding slag from all surfaces to be painted.
- B. Paint immediately, under this DIVISION, all damaged galvanized surfaces, including welds. Paint galvanized metal surfaces behind grilles with two coats of flat black paint.
- C. Apply rust inhibitive primer to ferrous surfaces of shop fabricated steel supports.

3.5 FABRICATED STEEL SUPPORTS

- A. Fabricated steel supports may be shop or field-fabricated, and shall be in accord with details on drawings or as required.
- B. Steel members shall be saw cut, with corners ground smooth, and shall be assembled with welded or bolted connections at Contractor's option. Connections shall be in accord with specified AISC Publications.

3.6 PLACING OF EQUIPMENT

- A. Coordinate setting of equipment with the requirements of other trades so as to avoid conflicts and to insure compatibility. Equipment shall not block access for installation of other equipment.
- B. Set base mounted equipment on permanent and finished supports. Temporary support, if any, shall be removed prior to making final pipe, duct, or electrical connections to equipment.

END OF BASIC MATERIALS AND METHODS